

PRODUCT DATA SHEET

Earthing components

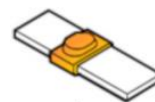
Substation earthing

Code: 1410403-70

Description: Mould for exothermic welding 40x3mm Cu / 40x3mm Cu in line, type LHH-BB-403/403, code: 1410403

Application

Connection of copper conductors through exothermic welding. The welding takes place in a graphite mould-crucible, into which has been introduced welding powder and the pieces to be welded. The powder is ignited by the starting powder using a flint igniter. Molted metal from the exothermic reaction flows over the pieces, causing them to be melted and fused into a solid homogeneous mass.



Classification as per IEC EN 62561

- Heavy duty (H - 100 kA)
- General use
- Intended to withstand a static mechanical load
- Permanent connection

Installation data - Needed equipment

Conductor's dimensions 40x3 mm tape / 40x mm tape.

Conductor's material Copper / Copper.

Connection arrangement In line (B3).

Installation Outdoor, buried in ground, embedded in concrete.

Needed
equipment

Exothermic powder 115 gr (code 1820115-70), handle clamp (code 1930160-70), mould cleaner (code 1900007-70), flint igniter (code 1910032-70), soft brush for cleaning the inner part of the mould (code 1980313-70), wire brush used for cleaning the conductors (code 1950000-70), mould seal (code 1920315-70).

Testing as per IEC EN 62561

The above exothermic powder has successfully passed the testing requirements of standard IEC EN 62561-1 "Lightning protection system components (LPSC) – Part 1 : Requirements for connection components".

Test report No **30819** by accredited laboratory as per ISO 17025.

ELEMKO management systems

- ISO 9001
- ISO 14001
- ISO 45001

Country of Origin

Greece

Unit: piece / Package: 1 piece

We reserve the right to introduce changes in the component due to technical evolution.