

PRODUCT DATA SHEET

Earthing components Substation earthing

Code: 6224417-71

Description: Copper connector for substation grounding (IEEE 837), for rod to tape connection, code 6224417-71

Application

Clamp, for connecting round rod to tape conductor. Used in substation grounding.

Classification as per IEEE 837

- Electromagnetic force withstand: Asymmetrical current 106 kA fisrt peak, 45 kArms
 @ 150ms
- Fault current withstand: 7,8 kA @ 10s
- Corrosion withstand: 500h of continuous salt spray

Technical characteristics - Installation instructions

Material	Copper (Cu)	
Description	It is consisted of two plates with dimensions 70x70 mm.	
Bolts / nuts	M8x30 mm, V2A stainless steel hexagon head bolts. M8 V2A stainless steel nuts, washers & spring lock washers.	
Rod's dimensions	Ø17 mm.	
Tape's dimensions	20 – 40 mm & up to 5 mm thickness.	
Connection arrangements	Cross. / Parallel.	
Installation	Above ground, buried in ground, embedded in concrete.	
Can be connected above ground with	Cu, Cu/eSn, Stainless Steel (SSt), St/eCu.	
Can be connected buried in ground with	Cu, Cu/eSn, Stainless Steel (SSt), St/eCu.	
Can be connected in concrete with	Cu, Cu/eSn, Stainless Steel (SSt), St/eCu, St/tZn.	



Tightening torque	20 Nm.			
Testing as per IEEE 837				
The component has successfully passed the testing requirements of standard IEEE std 837: "IEEE standard for qualifying permanent connections used in substation grounding". Test report No 32165 by accredited laboratory as per ISO 17025				
ELEMKO management systems				
• ISO 9001	• ISO 14001	• ISO 45001		
Country of Origin				
Greece				
Unit: piece / Package: 20 pieces				

We reserve the right to introduce changes in the component due to technical evolution.

